

**ANALISIS PENGENDALIAN PERSEDIAAN BARANG
CONSUMABLE BERDASARKAN KLASIFIKASI ALWAYS
BETTER CONTROL (ABC) DENGAN PENDEKATAN
CONTINUOUS REVIEW DAN PERIODIC REVIEW PADA PT
XYZ**

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ABSTRAK

PT XYZ merupakan suatu perusahaan bergerak di bidang industri jasa pengiriman yang membantu kemudahan dalam mengirim barang. Selama ini perencanaan persediaan barang consumable di PT XYZ dilakukan berdasarkan perkiraan pada kebutuhan masa lalu, metode seperti ini mengakibatkan membengkaknya biaya yang dikeluarkan perusahaan untuk barang consumable karena terjadi overstock maupun stockout. Oleh karena itu diperlukan manajemen persediaan untuk menghindari terjadinya kekurangan maupun kelebihan stok agar kegiatan operasional tidak terganggu. Tujuan dari penelitian ini untuk melakukan analisis perencanaan pengendalian persediaan yang optimal pada barang *consumable* yang menyerap dana lebih besar dengan metode klasifikasi *Always Better Control*, Peramalan *Single Moving Average*, *Weighted Moving Average*, dan *Exponential Smoothing*. Serta pengendalian persediaan dengan *Continuous Review System* dan *Periodic Review System*. Hasil klasifikasi ABC menunjukkan hanya item karung dengan kategori A yang artinya item tersebut menyerap hampir 80% dana pengeluaran persediaan. Dari hasil peramalan yang dilakukan, metode *Weighted moving average* memiliki akurasi lebih baik karena memiliki nilai MAD, MSE, MAPE terkecil. Hasil penenelitian juga menunjukkan perbandingan biaya total persediaan dengan metode *Continuous Review System* sebesar Rp 255.288.918 lebih optimal jika dibandingkan dengan kebijakan perusahaan sebesar Rp 312.881.811. Sehingga metode *Continuous Review System* merupakan metode yang optimal yang dapat diterapkan perusahaan karena dapat mereduksi biaya persediaan sebesar 18,41%.

Kata Kunci : Pengendalian Persedian, *Continuous Review System*, *Periodic Review System*, *Forecasting*

**ANALYSIS OF CONSUMABLE INVENTORY CONTROL BASED
ON ALWAYS BETTER CONTROL (ABC) CLASSIFICATION
WITH CONTINUOUS REVIEW AND PERIODIC REVIEW
APPROACHES AT PT XYZ**

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ABSTRACT

PT XYZ is a company engaged in the logistics industry that facilitates the ease of sending goods. In the past, inventory planning for consumable goods at PT XYZ has been based on estimates of past needs. Such methods have resulted in increased costs for the company due to overstocking or stockouts. Therefore, inventory management is needed to avoid stock shortages or excesses that could disrupt operational activities. The aim of this research is to analyze optimal inventory control planning for consumable goods that account for a significant portion of the company's expenses using the Always Better Control classification method, Single Moving Average, Weighted Moving Average, and Exponential Smoothing. Additionally, inventory control using the Continuous Review System and Periodic Review System will be examined. The ABC classification results indicate that only items categorized as A, specifically bags, account for nearly 80% of inventory expenses. Among the forecasting methods used, the Weighted Moving Average method demonstrates better accuracy with the smallest values for MAD, MSE, and MAPE. The research findings also show that the total inventory cost using the Continuous Review System is Rp 255.288.918, which is more optimal compared to the company's policy of Rp 312.881.811. Thus, the Continuous Review System method is considered optimal and can be implemented by the company, resulting in a reduction of inventory costs by 18.41%.

Keywords: Inventory Control, Continuous Review System, Periodic Review System, Forecasting